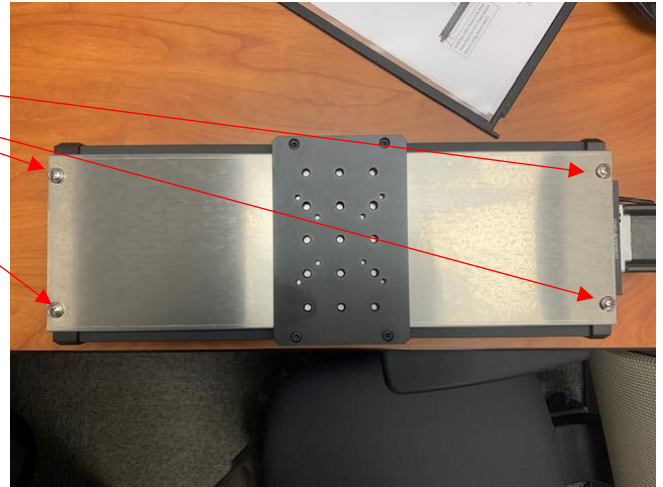


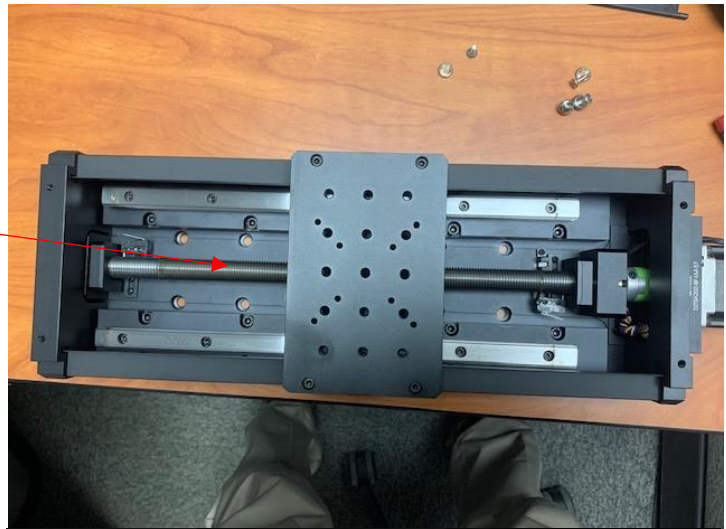
Z-Axis Preventative Maintenance

1. Use a Phillips head screwdriver to take out the 4 screws holding on the dust cover



2. Remove the cover from the assembly.
NOTE For Dominator slide the cover up to remove it from the assembly.
For XL slide the cover down to remove.

3. Degrease screw using a degreaser or isopropyl alcohol.



4. check to make sure coupling has a small gap and nothing is damaged



5. grease screw using Super Lube or a similar silicon-based grease.

Super Lube shown to the right



6. test out z axis to make sure everything is working properly

7. Slide cover back to position and put screws back in