



Laser Marking Technologies

(Original Instruction)

Ring Marking Instructions

Thank you for choosing LMT for your laser needs!

please feel free to contact us per the methods listed below.

Corporate Headquarters

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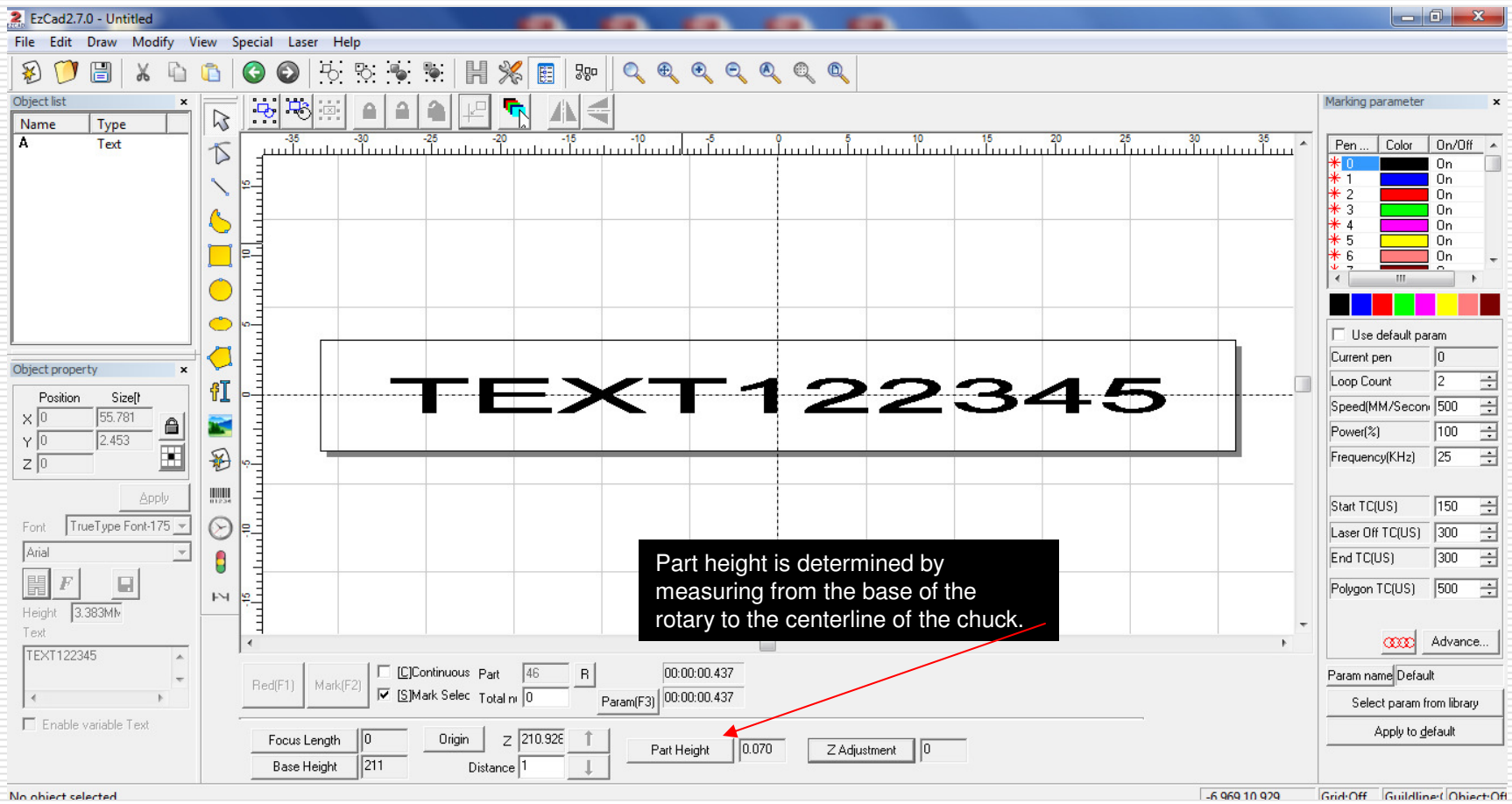
General Information: info@gsetechnology.com

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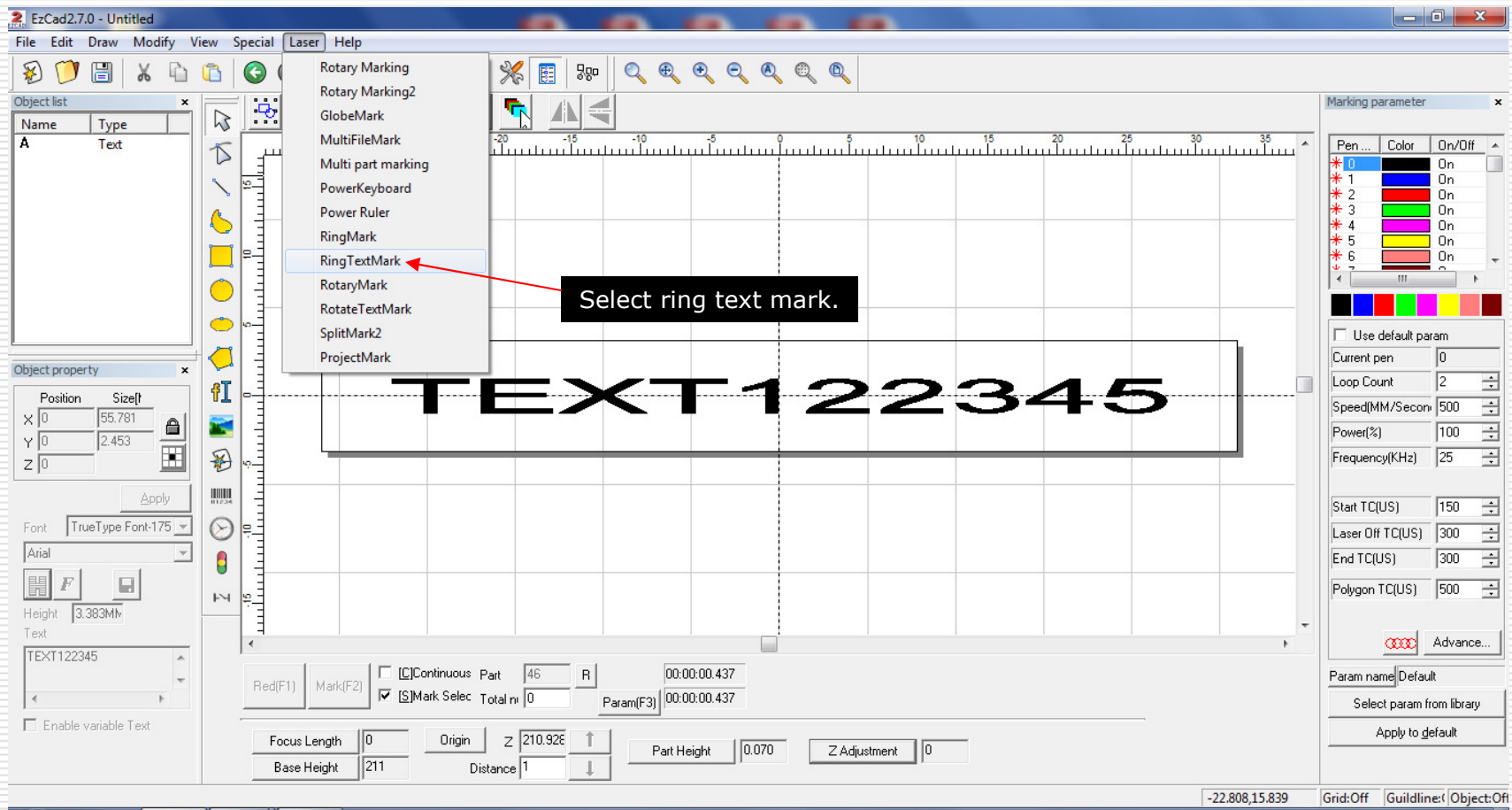
Phone: +31(0)493 35 21 21

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Insert Text.



Selecting Ring Text Mark



Ring Marking Parameters

Ring Diameter 21.120 MM

Ring Height 8.000 MM

L 59.000 MM

Angle 30.000 Degree

Ring Ins Ring Ins

Distance per step 5.00

Refresh To update settings

Ring Ins When you have this checked off You'll be able to mark the inside of a ring and the z-axis will automatically adjust.

Diameter of ring at marking surface.

Width of ring.

Edge of ring to center of pivot point to angle rotary. Note measure to the edge of the ring that is closest to the pivot point.

Angle of rotary.

To update settings

Part 0 R

Current time 00:00:00

X 0.000

Z 121.644

Total num 0

Total Time 00:00:00

Mark Selected

Z Origin

X 0.00

Y 0.00

Z 0.00

Red(F1) **Mark(F2)** **Param(F3)** **Quit(F5)**

Focus Length 160

Origin z 140.853

Base Height 355.854

Distance 0.1

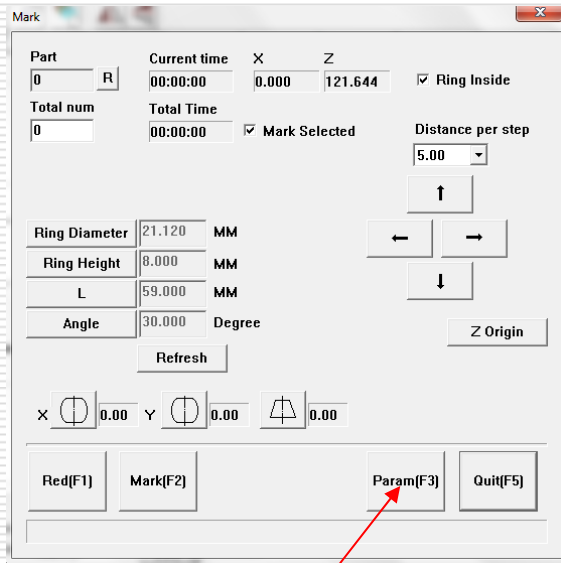
Part Height 55

Z Adjustment 0

Select: 1select object Object:Text Size: X17.859 Y3.421

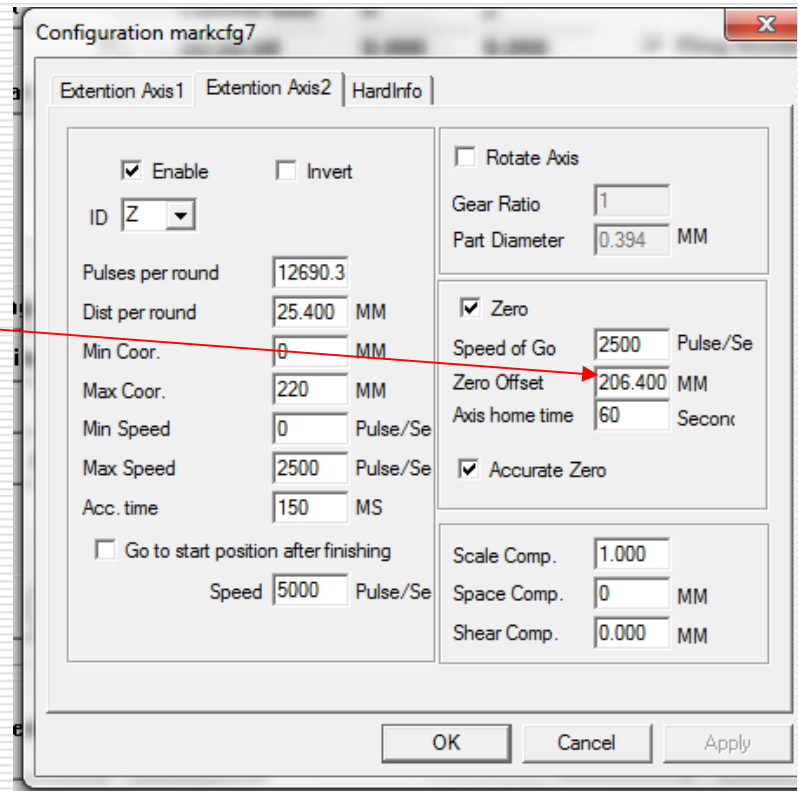
-30.555,14.605 Grid:Off Guideline: Object:Off

Setting zero offset.



Then set your zero offset. Note: to determine your offset subtract your Part Height from your Base Height, which they are located on main screen and only needs to be done during initial set up.

Select Param(F3).



Thank You

**FOR CHOOSING LMT AS YOUR LASER
MARKING PARTNER**

**For technical support call
TOLL FREE (866)-799-0199
Ask for technical support.**